

Hybrid Thermal

EDA TechnoFair2000

2000年1月27~28日

アンソフトジャパン株式会社



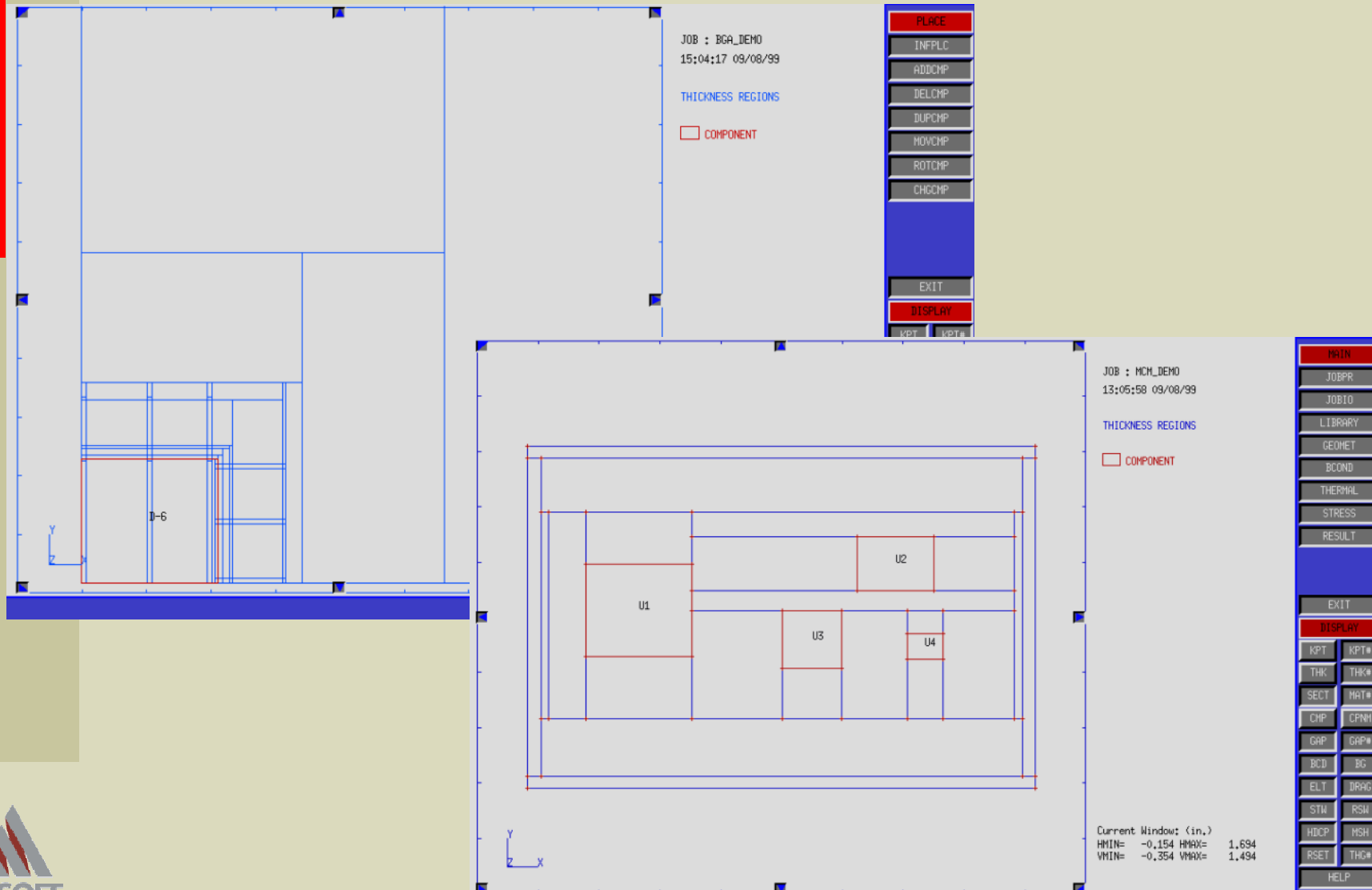
Hybrid Thermal

は下記の機能を含みます:

- 会話型モデル・ジェネレーション (DXF、Gerberからのインポートも可)
- IC/Package/MCM用熱解析プリ・ポストプロセッサ
- 熱、熱応力解析
- チップ、サブストレート熱コンタ図
- BGAとQFPパッケージ用にカスタマイズされたモデラー

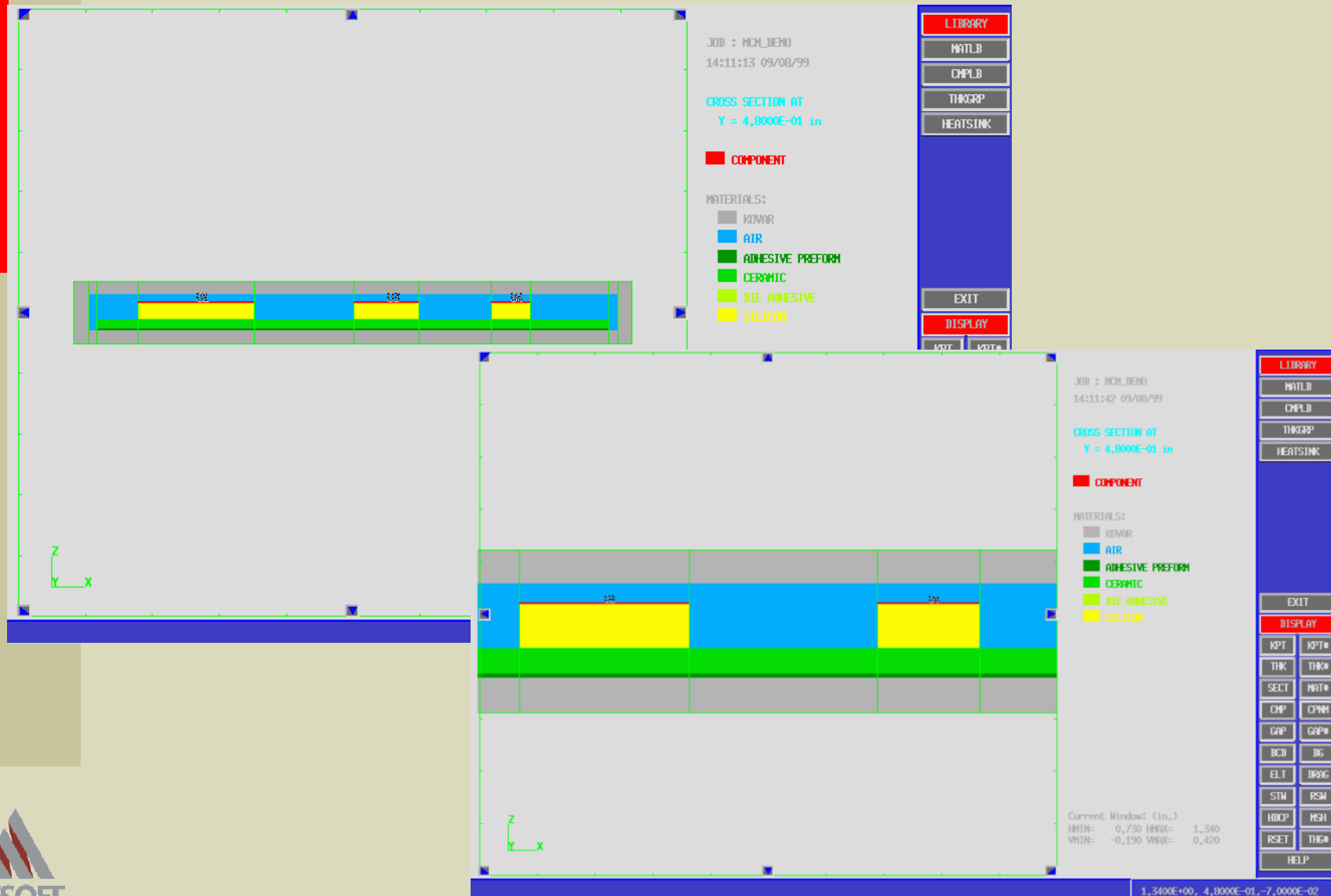
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パッケージ・レイアウト Single or multi-chip



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サブストレイト層構造 とMCM レイアウト



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BGA/QFP 用モデラー設定画面

JOB : BGA_DEMO 10:11:00 09/09/99

PACKAGE TYPE = PBGA/DIE-UP
11. GRAPHICAL MODEL SETUP

3. PCB LAYER

31. MATERIAL	=	LAMCCL-H832	
32. SIZE IN X	=	27.00	mm
** SIZE IN Y	=	27.00	mm
34. THICKNESS	=	0.2890	mm
341. SIZE OF VIA PERIMETER GAP	=	5.300	mm
35. # VIAS IN FLAG AREA (X DIRECTION)	=	4	
36. # VIAS UNDER VIA GAP (X DIRECTION)	=	19	
37. DIAMETER (OD) OF VIAS IN FLAG AREA	=	0.3000	mm
38. DIAMETER (OD) OF VIAS IN PERIMETER	=	0.3000	mm
39. MATERIAL INSIDE FLAG VIAS	=	AIR	
40. MATERIAL INSIDE PERIMETER VIAS	=	AIR	
411. DIAMETER (ID) OF VIAS IN FLAG AREA	=	0.2500	mm
412. DIAMETER (ID) OF VIAS IN PERIMETER	=	0.2500	mm
413. VIA WALL MATERIAL	=	COPPER	
414. VIA/PLANE TOP GAP DISTANCE	=	0.1000	mm
415. VIA/PLANE BOTTOM DISTANCE	=	0.1000	mm
416. GENERATE COMPOSITE VIA MATERIAL			

4. MOUNTING PAD

41. MATERIAL	=	COPPER	
42. SIZE IN X	=	10.50	mm
** SIZE IN Y	=	10.50	mm
44. SIZE IN Z	=	0.1000	mm

5. DIE

51. DIE NAME	=	DELCO PST-6	
52. DIE MATERIAL	=	SILICON	
53. DIE BOND MATERIAL	=	ABLEBOND8360	
54. DIE BOND THICKNESS	=	1.2700E-02	mm
55. OPERATIONAL POWER	=	3.000	W
57. LONG SIDE	=	X	

6. WIRE BOND

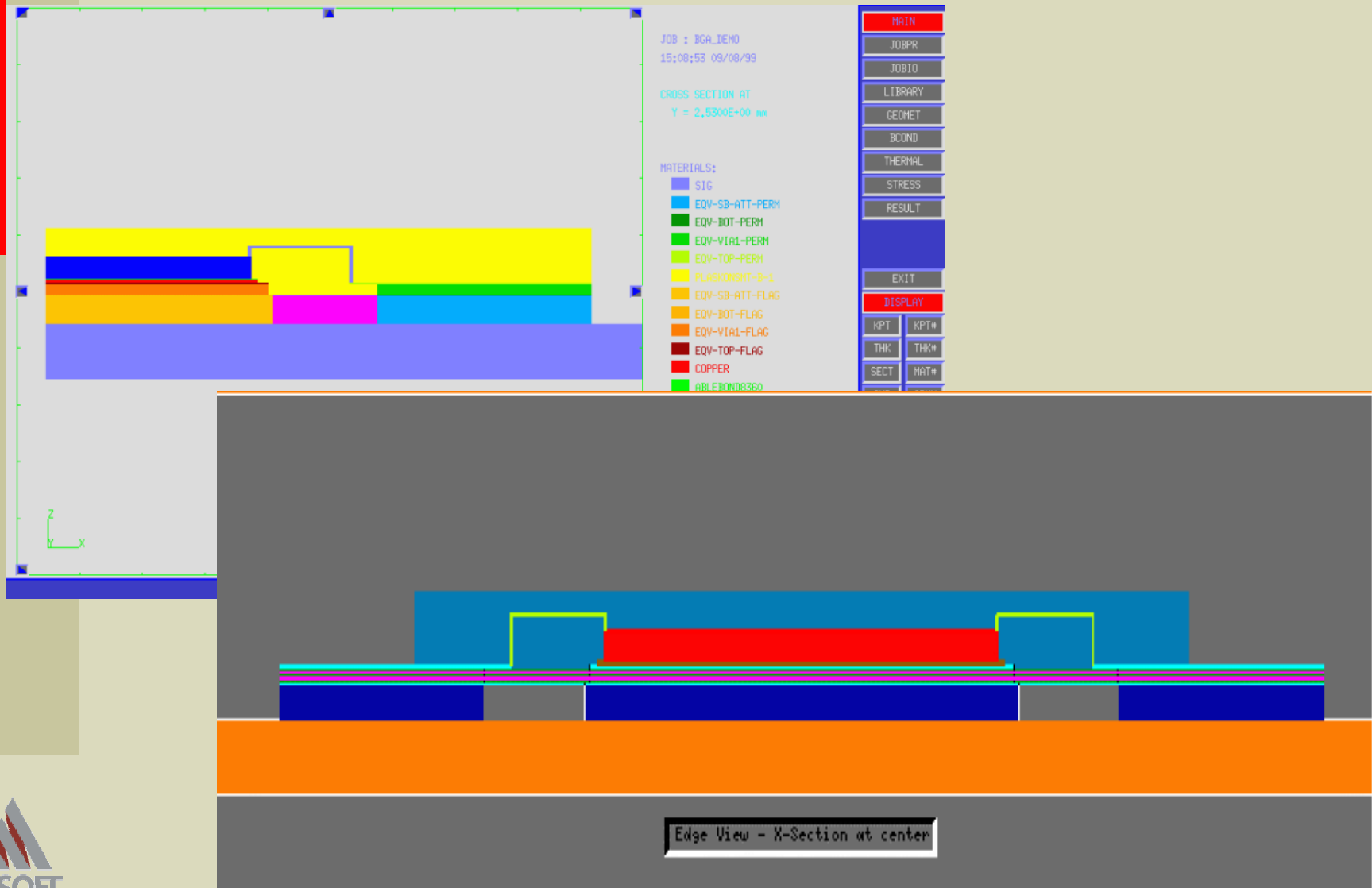
61. MATERIAL	=	GOLD	
62. AVERAGE LENGTH	=	3.000	mm
63. DIAMETER	=	3.3000E-02	mm
64. NO. OF WIRES ON RIGHT SIDE	=	17	
65. NO. OF WIRES ON TOP SIDE	=	17	

7. SOLDER BALLS

71. SOLDER BALL MATERIAL	=	SOLDER_EUT	
72. NUMBER OF SOLDER BALLS:			
721. IN X DIRECTION	=	4	

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サブストレイト層構造 とBGA レイアウト



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サブストレイト層構造と部品配置情報

JOB : MCM_DEMO 10:18:44 09/09/99

***** THICKNESS GROUP 1 *****

LAYER #	MATERIAL # AND NAME	THICKNESS (in)	EMISSIVITY
1.	1 KOVAR	1.90000E-01	0.000000E+00

***** THICKNESS GROUP 2 *****

LAYER #	MATERIAL # AND NAME	THICKNESS (in)	EMISSIVITY
1.	1 KOVAR	4.00000E-02	0.000000E+00
2.	6 AIR	1.10000E-01	0.000000E+00
3.	1 KOVAR	4.00000E-02	0.000000E+00

***** THICKNESS GROUP 3 *****

LAYER #	MATERIAL # AND NAME	THICKNESS (in)	EMISSIVITY
1.	1 KOVAR	4.00000E-02	0.000000E+00
2.	3 ADHESIVE PREFORM	5.00000E-03	0.000000E+00
3.	2 CERAMIC	3.00000E-02	0.000000E+00
4.	6 AIR	7.50000E-02	0.000000E+00
5.	1 KOVAR	4.00000E-02	0.000000E+00

***** THICKNESS GROUP 4 *****

LAYER #	MATERIAL # AND NAME	THICKNESS (in)	EMISSIVITY
1.	1 KOVAR	4.00000E-02	0.000000E+00
2.	3 ADHESIVE PREFORM	5.00000E-03	0.000000E+00
3.	2 CERAMIC	3.00000E-02	0.000000E+00
4.	5 DIE ADHESIVE	2.00000E-03	0.000000E+00
5.	4 SILICON	5.00000E-02	0.000000E+00
6.	6 AIR	2.30000E-02	0.000000E+00
7.	1 KOVAR	4.00000E-02	0.000000E+00

JOB : MCM_DEMO 10:20:29 09/09/99

***** COMPONENT PLACEMENT *****

1. NAME	= U1
2. COMPONENT LIBRARY NAME	= MAC
3. LOCATION	
31. X	= 3.370E-01 in
32. Y	= 5.930E-01 in
33. Z	= 1.270E-01 in
4. LONG SIDE	= X
5. OPERATIONAL POWER	= 1.964E+00 W
6. LOCAL REFERENCE POWER LEVEL	= DEFAULT
7. LOCAL POWER FACTOR	= DEFAULT
8. COMPONENT MOUNTING SURFACE	= BOTTOM

***** COMPONENT PLACEMENT *****

1. NAME	= U3
2. COMPONENT LIBRARY NAME	= TRW
3. LOCATION	
31. X	= 8.620E-01 in
32. Y	= 4.950E-01 in
33. Z	= 1.270E-01 in
4. LONG SIDE	= Y
5. OPERATIONAL POWER	= 1.021E+00 W
6. LOCAL REFERENCE POWER LEVEL	= DEFAULT
7. LOCAL POWER FACTOR	= DEFAULT
8. COMPONENT MOUNTING SURFACE	= BOTTOM

***** COMPONENT PLACEMENT *****

1. NAME	= U2
2. COMPONENT LIBRARY NAME	= LTS
3. LOCATION	
31. X	= 1.116E+00 in
32. Y	= 7.490E-01 in
33. Z	= 1.270E-01 in
4. LONG SIDE	= X
5. OPERATIONAL POWER	= 1.447E+00 W
6. LOCAL REFERENCE POWER LEVEL	= DEFAULT
7. LOCAL POWER FACTOR	= DEFAULT
8. COMPONENT MOUNTING SURFACE	= BOTTOM

***** COMPONENT PLACEMENT *****

1. NAME	= U4
2. COMPONENT LIBRARY NAME	= LM137
3. LOCATION	

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境界条件: 対流, 放射, 熱伝導

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JOB : MCK_DMD1 10:24:13 09/09/99

<< TOP SURFACE >>
1. CONVECTION B.C. = DEFINED
  11. CONVECTION HEAT TRANSFER COEF. = 2.50000E+01 W/m^2.K
  12. LOCAL AMBIENT TEMPERATURE = 3.30000E+01 C
2. RADIATION B.C. = UNDEFINED
3. KNOWN TEMPERATURE B.C. = UNDEFINED
4. APPLIED HEAT FLUX B.C. = UNDEFINED
5. BOUNDARY LIMIT = 1.90000E-01 ix

<< BOTTOM SURFACE >>
1. CONVECTION B.C. = UNDEFINED
2. RADIATION B.C. = UNDEFINED
3. KNOWN TEMPERATURE B.C. = UNDEFINED
4. APPLIED HEAT FLUX B.C. = UNDEFINED
5. BOUNDARY LIMIT = 0.00000E+00 ix

<< TOP SIDE >>
1. CONVECTION B.C. = UNDEFINED
2. RADIATION B.C. = UNDEFINED
3. KNOWN TEMPERATURE B.C. = DEFINED
  31. KNOWN TEMPERATURE = 4.50000E+01 C
4. APPLIED HEAT FLUX B.C. = UNDEFINED
5. BOUNDARY LIMIT = 1.14000E+00 ix

<< BOTTOM SIDE >>
1. CONVECTION B.C. = UNDEFINED
2. RADIATION B.C. = UNDEFINED
3. KNOWN TEMPERATURE B.C. = DEFINED
  31. KNOWN TEMPERATURE = 4.50000E+01 C
4. APPLIED HEAT FLUX B.C. = UNDEFINED
5. BOUNDARY LIMIT = 0.00000E+00 ix

<< LEFT-HAND SIDE >>
1. CONVECTION B.C. = DEFINED
  11. CONVECTION HEAT TRANSFER COEF. = 5.00000E+00 W/m^2.K
  12. LOCAL AMBIENT TEMPERATURE = 3.30000E+01 C
2. RADIATION B.C. = UNDEFINED
3. KNOWN TEMPERATURE B.C. = UNDEFINED
4. APPLIED HEAT FLUX B.C. = UNDEFINED
5. BOUNDARY LIMIT = 0.00000E+00 ix

<< RIGHT-HAND SIDE >>
1. CONVECTION B.C. = DEFINED
  11. CONVECTION HEAT TRANSFER COEF. = 5.00000E+00 W/m^2.K
  12. LOCAL AMBIENT TEMPERATURE = 3.30000E+01 C
2. RADIATION B.C. = UNDEFINED
3. KNOWN TEMPERATURE B.C. = UNDEFINED
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Model の設定と解析パラメータ

JOB : HCM_DMO1 10:27:21 09/09/99

***** JOB PARAMETERS *****

1. UNIT SYSTEMS:

11. GEOMETRY = OB
12. TEMPERATURE = SI
13. OTHER PROPERTIES = SI

2. MODEL SIZE:

21. X = 1.5400E+00 in
22. Y = 1.1400E+00 in
23. AXIS OF SYMMETRY OF MODEL = NONE

3. NUMBER OF ELEMENTS:

31. X-DIRECTION = 38
32. Y-DIRECTION = 29
33. Z-DIRECTION = 7

4. INTERACTIVE MODELING:

41. GRID SIZE = 1.0000E-02 in

5. THERMAL ANALYSIS:

51. ANALYSIS TYPE = STEADY-STATE

52. GLOBAL POWER CONTROL:

521. REFERENCE POWER LEVEL = OPERATIONAL
522. POWER FACTOR = 1.0000E+02 %
53. AMBIENT TEMPERATURE = 2.5000E+01 C
54. EXPECTED AVERAGE TEMPERATURE = 3.0000E+01 C
55. HEAT FLUX CALCULATION = NO
56. GLOBAL AIR SPEED = 0.0000E+00 ft/s

6. STRESS ANALYSIS

61. REFERENCE Z-COORDINATE = 0.0000E+00 in
62. STRESS FREE TEMPERATURE = 1.8000E+02 C

7. PANNING WINDOW (PERCENTAGE)

= 50

8. MOVE MODEL ORIGIN BY A USER DEFINED AMOUNT

JOBPR

INFJPR

EXIT

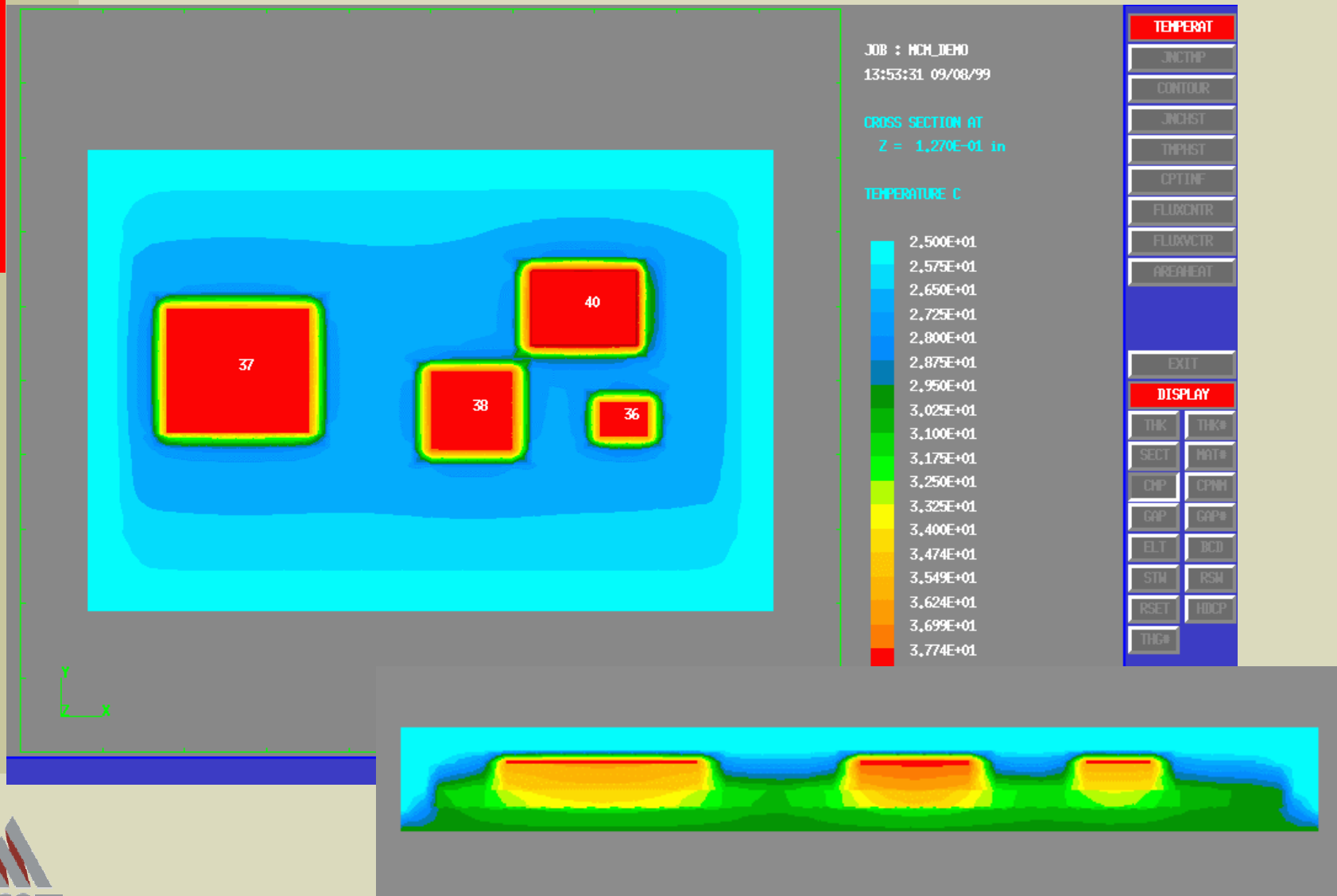
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SAVE



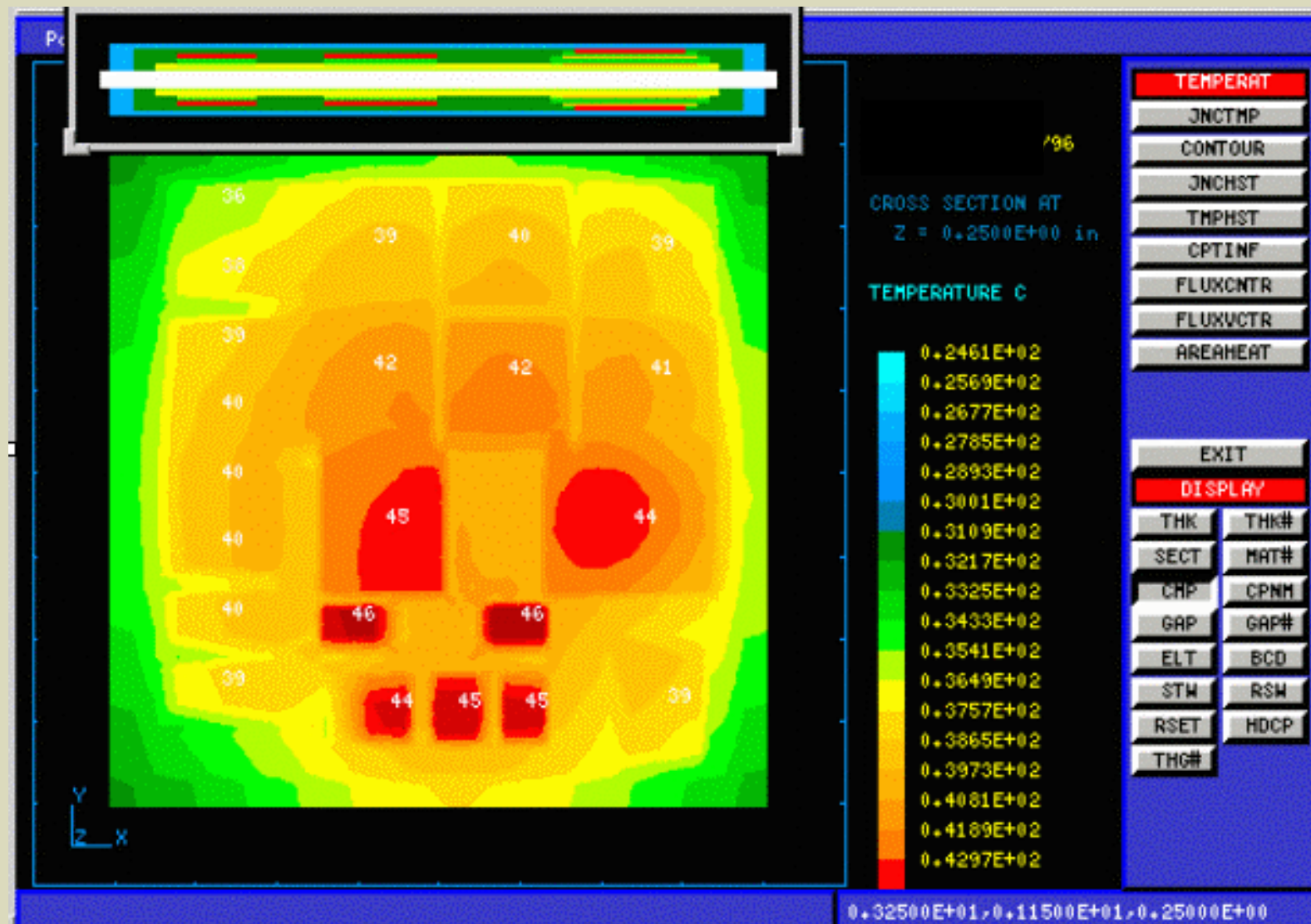
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サブストレイトとチップの熱コンタ図



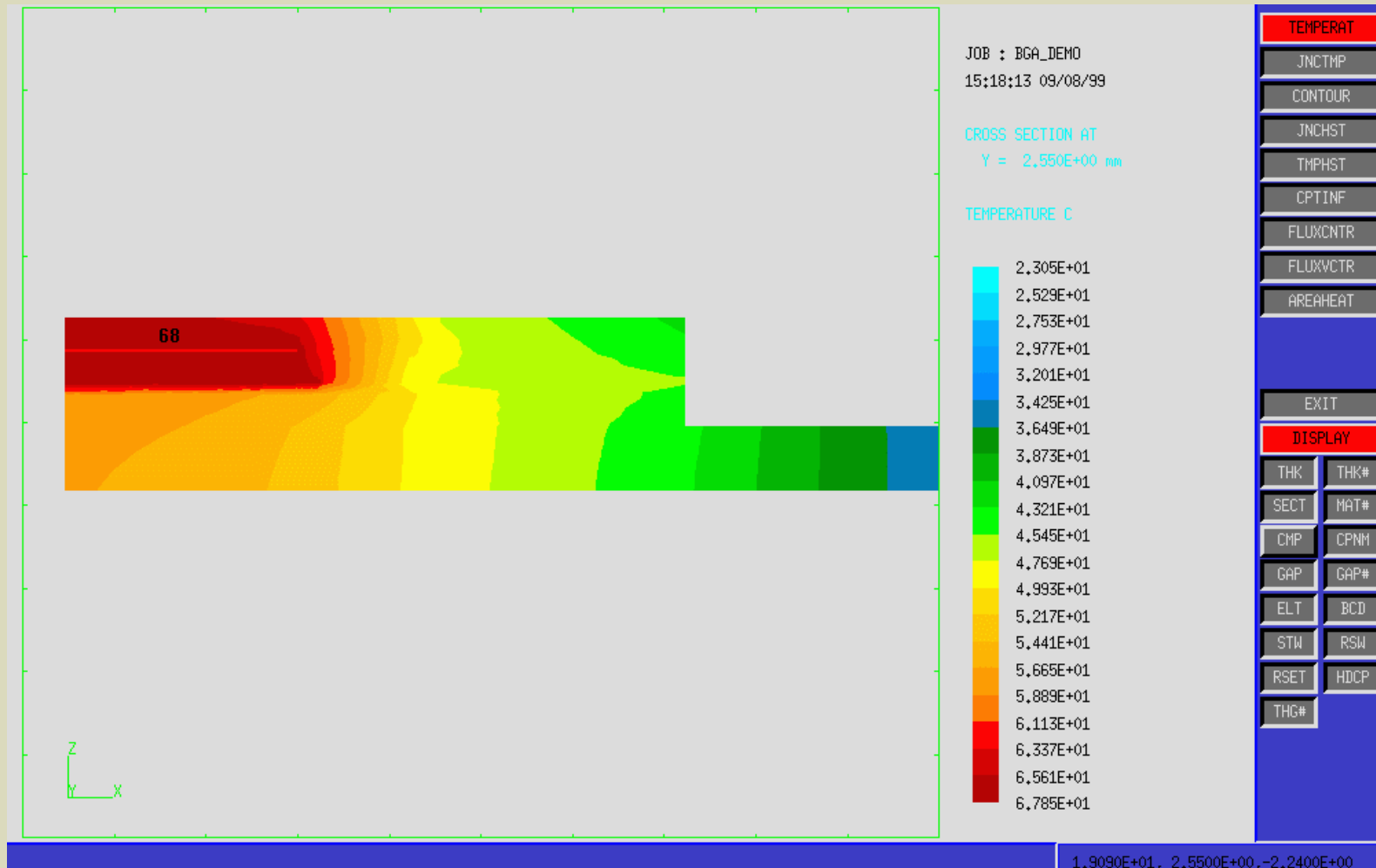
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サブストレイトとチップの熱コンタ図



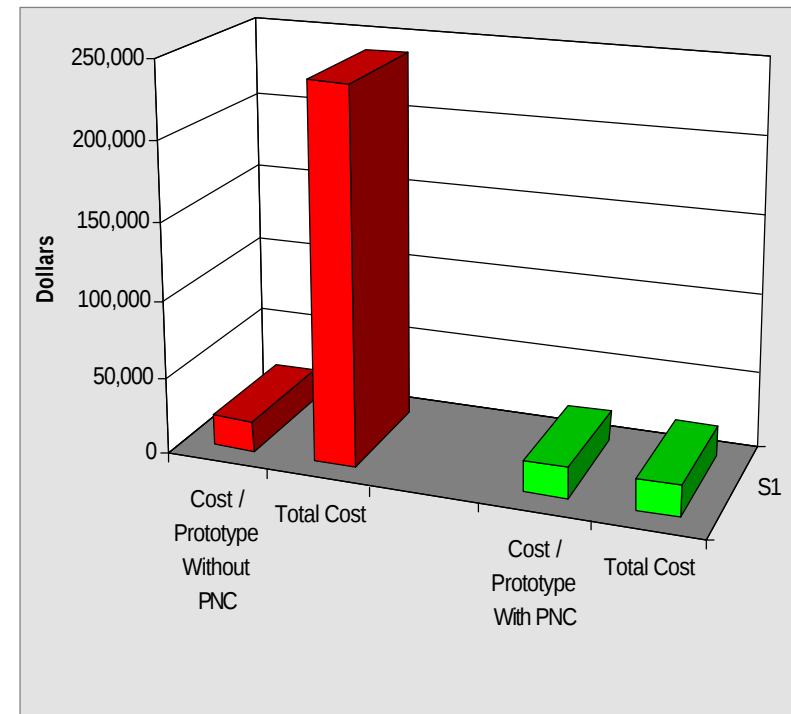
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サブストレイトとチップの熱コンタ図



HYBRID THERMAL 成功事例

- ➡ 試作回数を12回から1回に削減
- ➡ 当初スケジュールより4カ月前に設計が終了、既存のやり方より9カ月も早く設計
- ➡ \$ 220,000のコスト削減



Hybrid Thermalの優位性

- 定常・過渡解析環境におけるサブストレイトとチップ温度を予測
- 3次元による熱解析Viewer
- パッケージやMCMレイアウトのための材料や設計の変更に容易に対応
- 専用のBGA/QFPモデラー による効果的な方法を提供